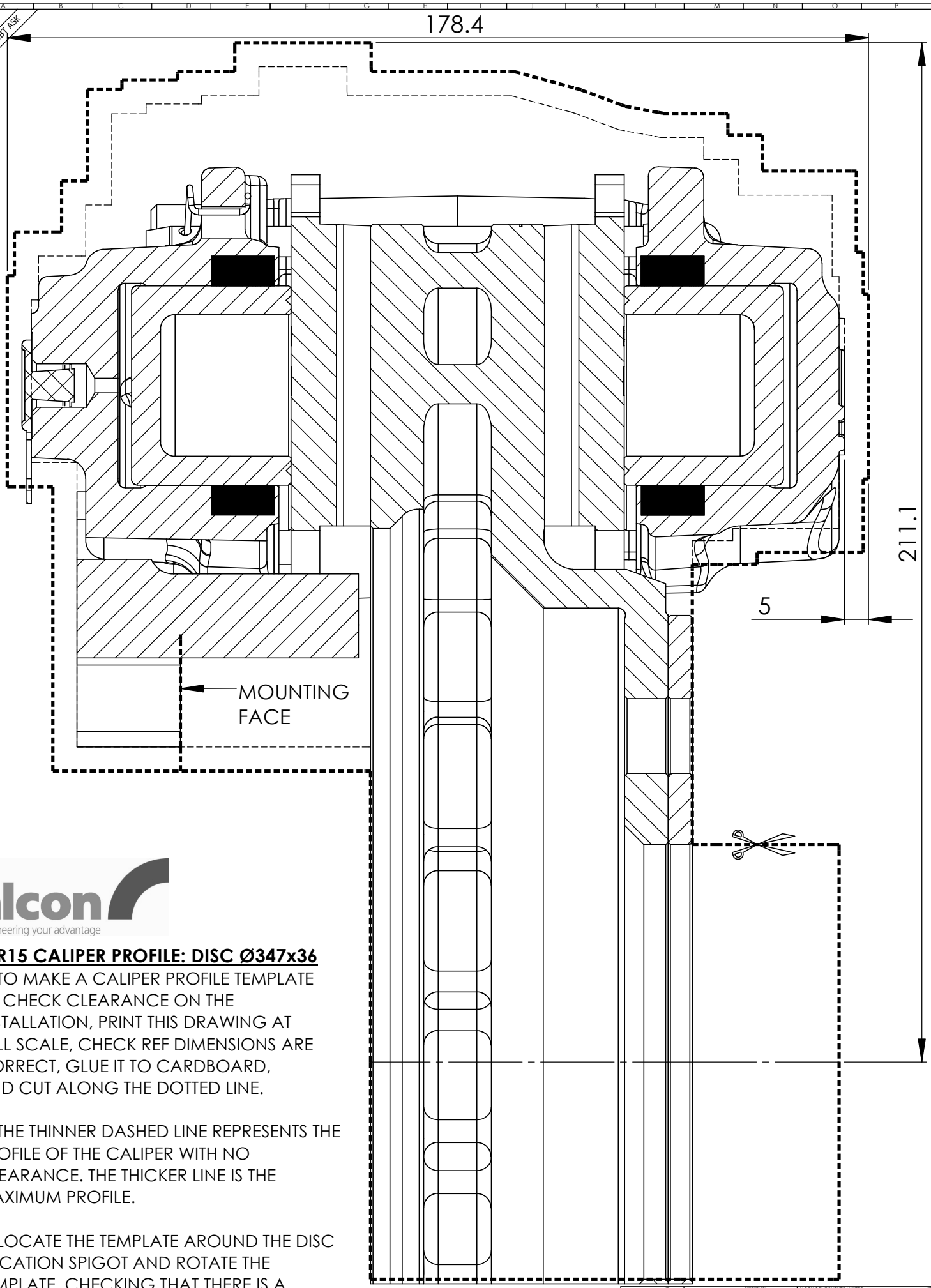

alcon
engineering your advantage

CIR15 CALIPER PROFILE: DISC Ø347x36

1- TO MAKE A CALIPER PROFILE TEMPLATE TO CHECK CLEARANCE ON THE INSTALLATION, PRINT THIS DRAWING AT FULL SCALE, CHECK REF DIMENSIONS ARE CORRECT, GLUE IT TO CARDBOARD, AND CUT ALONG THE DOTTED LINE.

2- THE THINNER DASHED LINE REPRESENTS THE PROFILE OF THE CALIPER WITH NO CLEARANCE. THE THICKER LINE IS THE MAXIMUM PROFILE.

3- LOCATE THE TEMPLATE AROUND THE DISC LOCATION SPIGOT AND ROTATE THE TEMPLATE, CHECKING THAT THERE IS A MINIMUM OF 5mm CLEARANCE IN ALL POSITIONS.

4- IF IN DOUBT CONTACT ALCON TECHNICAL SALES DEPT

DRAWN IN SOLIDWORKS	SCALE: 1:1	DRAWN BY: C.GOODYEAR DATE: 24.08.17	ALCON COMPONENTS LIMITED APOLLO TAMWORTH STAFFORDSHIRE B79 7TN TEL : +44(0)1827 723700
WEIGHT: .... grams			
REMOVE ALL SHARP EDGES, BURRS AND SWARF	MATERIAL:	CHECKED BY: .... DATE:	NOTE: THIS DRAWING AND INFORMATION THEREIN UPON IS THE PROPERTY OF ALCON COMPONENTS LTD. IT IS SUBJECT TO THE CONDITION THAT IT, IN WHOLE OR IN PART, SHALL NOT BE REPRODUCED, COPIED, LENT OR DISCLOSED TO ANY PERSON WITHOUT WRITTEN CONSENT OF ALCON AND SHALL BE RETURNED TO ALCON COMPONENTS LTD.
FINISH: Ra Ra			
ALL DIMENSIONS ARE BEFORE TREATMENT UNLESS STATED	HEAT TREATMENT:	APPROVED BY: .... DATE:	PART NAME (Max. 40 chars): CIR15 Radial Profile - Ø347x36 (BKF1559BE11)
TOLERANCES UNLESS STATED: ±0.2; ANGLES: ±0.5°	SUBSTRATE:		
	SURFACE TREATMENT:	DATE OF MANUFACTURE: (Month/Year)	PART NUMBER:
			VIEW SCALE: R0A SHEET NO: 1 of 1 SHEET SIZE: A4